

POLYESTERSPACHTEL SOFT

2K polyester industrial filler for the vehicle and mechanical engineering segments

Technical information Version
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2K polyester industrial filler for smoothing grooves and uneven areas in the vehicle and mechanical engineering segments. Excellent adhesion on iron, steel, aluminium, GRP, galvanised substrates, ideal pliability in order to achieve closed, smooth surfaces; high stability on vertical surfaces: high filling performance combined with fine grain size; no eruption in the edge zone during the fine sanding process.

Core data

Mixing ratio	2 weight% Hardener P
Pot life	3-5 mins.
Tintable	no Color grey
VOC	15.31 %
Processing temperature	From +10°C and up to 90% humidity Polyester filler does not harden at temperatures below +10°C.

Substrate / Processing

Drying	Objekttemperatur bei 20°C Schleifbar trocken nach 15-20 Min. Objekttemperatur bei 60°C Schleifbar trocken nach 5-10 Min.
Structure	Dold EP primer filler or Dold 2K acrylic primer once fully cured. Once dried, Dold industrial polyester fillers can be coated with all conventional coating systems. Seal filler spots with Dold EP primer.

Information

Hazard warnings	For further information see the corresponding EU safety data sheet.
Important	The substrate must be clean, dry and free of grease. Sand surfaces! Sand thermoplastic coats (NC paints, 1K acrylic paints) as well as acid-hardening paints (wash primers) and synthetic resin paints so that no residue is present.

Quality and environment

swiss  quality

Dold AG was founded on August 01, 1921 by Hans Dold in Wallisellen. Until Dold is still located at the same site and is one of the leading paint and varnish manufacturers in paint manufacturers in Switzerland. In Wallisellen, Dold AG develops and manufactures its innovative range of paints and varnishes for the construction painter as well as for industrial customers.



Swiss paint and varnish factory certified according to ISO 9001 / 14001 / 45001. Dold AG is one of the few one of the few paint and varnish factories which not only has its quality management, management, but also its environmental management system, as well as the occupational safety and health protection processes have been certified. These certifications are a clear commitment for Dold AG towards all its commitment to all its stakeholders.



Environmentally friendly products are a concern for DOLD. The foundation KMU Clima confirms Dold AG's contribution to voluntary climate protection. For this concern all direct emissions of CO₂ in form of electricity, heating and mobility are compensated by DOLD to a reforestation project in Uruguay. This is a long-term contribution to climate protection and for the sake of the environment.

The above information is for general guidance only. The working conditions beyond our control and the large number of different substrates mean that no claims can be made on the basis of this information. In case of doubt, we recommend that you carry out sufficient tests yourself. A guarantee can only be given for the consistently high quality of our products. All previous editions of this data sheet hereby lose their validity.