

DOLD-IGP REPLACK-SPRAY

Spray coating specially designed for repairing powder-coated surfaces

Technical information Version
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Replack-Spray is fast-drying, lightfast and specially designed for repairing powder-coated surfaces. However, it can also be used as a top coat on various surfaces. The product can be individually adapted to the surface characteristics.

Beschreibung

Areas of application Dold-IGP 1K Replack-Spray is produced with customised colour and quality characteristics. It achieves top-quality surfaces.

Core data

Gloss level	Product-specific
Tintable	According to colour charts (RAL, NCS, etc.) or samples
Storage life	Store in tightly closed original container for 3 years at 5 - 25°C.
VOC	83.2 %
Processing temperature	From +10° C and up to 80% relative humidity

Substrate / Processing

Substrates Hardened and lightly sanded old coats, well-dried Dold 1K and 2K primers. It may be necessary to perform test coats.

Substrate pre-treatment

The substrate must be clean and dry. Remove any substances which can affect the function and coating, e.g. rust, grease, oil etc.
Remove old coats which have not hardened or are not loadbearing.

- Lightly sand substrate (P320)
- Degrease substrate (e.g. universal thinner)
- Apply primer to substrate as necessary (e.g. Docamin primer)

Application

- Shake the spray can well for approx. 3 minutes before use
- The spray distance should be approx. 20–30 cm
- Apply several thin layers with an intermediate flash-off time of 3–5 minutes
- After use, turn the spray can upside down and spray until the nozzle is empty, this prevents the paint from drying up in the nozzle head

Drying

The drying time depends on the relative humidity, air and object temperatures and coating thickness. The data was determined for standard conditions at 20°C room temperature and 65% relative humidity.

Information

Hazard warnings

For further information see the corresponding EU safety data sheet.

Further information

- Quick drying
- Equipped with an adjustable spray head for fine atomisation
- Lightfast and non-yellowing, free from lead
- High surface-hardness, high gloss level

Important

- Pressurised container
- Protect against sunlight and temperatures above 50°C
- Do not pierce or burn even after use
- Do not spray on to naked flame or any incandescent material. Keep away from sources of ignition
- No smoking
- Danger of explosive compounds forming without sufficient ventilation
- Keep out of the reach of children
- Only intended for professional use
- Attention: Special waste, do not dispose of empty cans in domestic waste
- Suitable for small to medium-sized areas

Quality and environment



The Spaceline tinting system is the ideal colour mixing solution for today's needs. It cuts your costs for expensive storage and gives you new flexibility of supply. Spaceline paint concentrates are universal colour pastes with high-quality pigmentation. You can use them to produce RAL, NCS, IGP and many other colours with the DOLD Spaceline tinting system.



Dold AG was founded on August 01, 1921 by Hans Dold in Wallisellen. Until Dold is still located at the same site and is one of the leading paint and varnish manufacturers in paint manufacturers in Switzerland. In Wallisellen, Dold AG develops and manufactures its innovative range of paints and varnishes for the construction painter as well as for industrial customers.



Swiss paint and varnish factory certified according to ISO 9001 / 14001 / 45001. Dold AG is one of the few one of the few paint and varnish factories which not only has its quality management, management, but also its environmental management system, as well as the occupational safety and health protection processes have been certified. These certifications are a clear commitment for Dold AG towards all its commitment to all its stakeholders.



Environmentally friendly products are a concern for DOLD. The foundation KMU Klima confirms Dold AG's contribution to voluntary climate protection. For this concern all direct emissions of CO₂ in form of electricity, heating and mobility are compensated by DOLD to a reforestation project in Uruguay. This is a long-term contribution to climate protection and for the sake of the environment.

The above information is for general guidance only. The working conditions beyond our control and the large number of different substrates mean that no claims can be made on the basis of this information. In case of doubt, we recommend that you carry out sufficient tests yourself. A guarantee can only be given for the consistently high quality of our products. All previous editions of this data sheet hereby lose their validity.