

# DOCO PUR FILLER 4000

Aqua Füller 41

Technical information Version

(1.1) 02/26

Fillers for vehicle construction, rail vehicle transportation for local and long-distance trains and general industry.

## Beschreibung

Areas of application	<ul style="list-style-type: none"> <li>- 2-component PUR-Filler, water-dilutable</li> <li>- Approvals with ÖBB, DB and SBB</li> <li>- Rapid drying</li> <li>- Excellent sandability</li> <li>- Possible as a coloring filler (saves one coat of basecoat)</li> </ul>
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## Core data

Properties	Delivery viscosity	DIN 6 mm 60 - 80 s
	Density	Approx. 1.37 kg/l
	Solid state	approx 67 % by weight approx 55 % by volume
	Mixing ratio	4 : 1 with DOCO PUR Hardener 4000 Stir in the hardener component mechanically
	Pot life	When mixed: 2 hours at 20°C
	Gloss level	Silk matt
	Tintable	NCS , RAL
	Storage life	18 months
	Processing temperature	Optimum processing temperature 18 - 28 °C Ideal air humidity during application 40 - 60 % r.h. Maximum humidity for drying 80 % r.h.

## Substrate / Processing

Application	Material pressure (bar)	Atomizer pressure (bar)	Nozzle (mm)
Compressed air (cup gun)	Ca. 3	-	≥ 1,6 mm
Compressed air (diaphragm pump)	2.5 - 3.5	3.0 - 3.5	0.8
Airmix	80 - 120	-	0.23

Dilution	Viscosity (s)	Addition (%)	Thinner
	<b>Compressed air (cup gun)</b>	30 – 40 s DIN 4 mm / 20°C	–
	<b>Compressed air (diaphragm pump)</b>	30 – 35 s DIN 4 mm / 20°C	–
	<b>Airmix</b>	40 – 50 s DIN 4 mm / 20°C	–
			VE-Wasser bzw. Trinkwasserqualität VE-Wasser bzw. Trinkwasserqualität

Drying	<b>Forced drying</b> Flash-off conditions Drying conditions or 1.5 Std. / 50 °C / 40 µm TSD	Ca. 30 Min / 20 °C Ca. 3 h / 40 °C
	<b>Drying at 20°C</b> Dust dry Touch-dry with 50 µm TSD	Ca. 90 Min Ca. 8 h

Structure	<b>Recommended basecoat</b>  <ul style="list-style-type: none"> <li>▪ DOCOPUR Basecoat 6000</li> <li>▪ DOCOPUR Basecoat 6101</li> </ul>
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- Recommended clearcoat**
- DOCO PUR Slearcoat 8000
  - DOCO POX Clearcoat 8100
  - DOCO PUR Clearcoat 7000

Coverage	149 g/m <sup>2</sup> / 40 µm TSD
Tool cleaning	Immediately rinse thoroughly with DOCO PUR Thinner 9100 or similar.

### Quality and environment

swiss  quality

Dold AG was founded on August 01, 1921 by Hans Dold in Wallisellen. Until Dold is still located at the same site and is one of the leading paint and varnish manufacturers in paint manufacturers in Switzerland. In Wallisellen, Dold AG develops and manufactures its innovative range of paints and varnishes for the construction painter as well as for industrial customers.



Swiss paint and varnish factory certified according to ISO 9001 / 14001 / 45001. Dold AG is one of the few one of the few paint and varnish factories which not only has its quality management, management, but also its environmental management system, as well as the occupational safety and health protection processes have been certified. These certifications are a clear commitment for Dold AG towards all its commitment to all its stakeholders.



Environmentally friendly products are a concern for DOLD. The foundation KMU CLIMA confirms Dold AG's contribution to voluntary climate protection. For this concern all direct emissions of CO<sub>2</sub> in form of electricity, heating and mobility are compensated by DOLD to a reforestation project in Uruguay. This is a long-term contribution to climate protection and for the sake of the environment.

The above information is for general guidance only. The working conditions beyond our control and the large number of different substrates mean that no claims can be made on the basis of this information. In case of doubt, we recommend that you carry out sufficient tests yourself. A guarantee can only be given for the consistently high quality of our products. All previous editions of this data sheet hereby lose their validity.